



HAWK
ENTERPRISES

HAWK 2014

Deluxe Orbital Floor Machine

Dry Stripping, Scrubbing, Stripping

Operation • Care • Service



HAWK ENTERPRISES

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SERVICE INFORMATION

To obtain consistent performance over the life of your equipment, read though these instructions and save them for future reference. If you require service, contact the dealer from which the machine was purchased or an authorized service station.

Always refer to your limited Warranty for complete service information.

The model, type, and serial number are indicated on the data plate on the side of the handle. From prompt and complete service, refer to these numbers when inquiring about service.

SERIAL NO.		MODEL
VOLTS	PHASE	HZ
MOTOR	AMPS	H.P.

Write the model and serial number of your unit in the space provided. Refer to the data plate on unit.	
SERIAL #	MODEL #
Retain this owners manual for future reference.	

Model #	TH-2014	TH-2814
Part #	F-TIGER2014	F-TIGER2814
Pad Size	20" X 14"	28" X 14"
Pad Driver Type	Combination Pad Holder/Diamond Pad Driver	Combination Pad Holder/Diamond Pad Driver
Power Source *	115V 60Hz	115V 60Hz
Motor/HP	1.5 HP TEFC 1740 RPM, 180 Frame	1.5 HP TEFC 1740 RPM, 180 Frame
Spray System	N/A	N/A
Active Vacuum	N/A	N/A
Amp Draw	7.8	7.8
Vibration Compensator	1.25 Inches	1.25 Inches
Cord	2-piece 50' 12-3 SJTOW (100' 12-3 Optional)	2-piece 50' 12-3 SJTOW (100' 12-3 Optional)
Pad Pressure (lbs/in ²)***	.71	.65
Pad Pressure (lbs/ft ²)***	101.83	92.94
Total Weight **	250	305
Shipping Weight	283	341

***Unit also available in 230V, and 50 Hz**

****Weight is calculated without the power cord**

*****Pad pressure does not include the weight of the power cord.**

Specifications subject to change without notice.

Features

- | | |
|---|---|
| <ul style="list-style-type: none"> • Twin (dual) capacitor 180 frame TEFC (Totally Enclosed Fan-Cooled) motor keeps out dirt and dust for longer motor life. • Extra heavy duty spring steel cord strain relief with a 2-piece 12-3 power cord • Low current draw • Thumb operated safety switch • Negative pressure on/off switch • Dual steel operating triggers for left or right hand operation | <ul style="list-style-type: none"> • One-piece industrial powder coated heavy duty steel handle for optimum durability • Welded frame for rugged, reliable performance • 8" Non-marking, 2X8, ball bearing wheels • Multiple position handle adjustment for operator comfort and safety • Comfort style vinyl handle grips for ease of use • Full wraparound dust skirt |
|---|---|

Revolutionary Design that Utilizes.....

- Primary vibration isolators
- Secondary vibration isolators
- Floating head to insure 100% pad contact at all times
- Low Profile
- Quick handle/Carriage Removal

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed, including the following:



WARNING:

ELECTRIC SHOCK CAN CAUSE SERIOUS INJURY OR BE FATAL. PLEASE READ THE FOLLOWING INSTRUCTIONS ON THE USE AND OPERATIONS OF FLOOR FINISHING MACHINES.

- Your TigerHawk is equipped with a safety switch lock and power switch triggers designed for your safety. Do not attempt to bypass or defeat the safety switch lock. Never use any device to lock the power switch triggers in the “ON” position.
- Do not leave the TigerHawk plugged in. Turn off the switch and unplug the electrical cord when not in use and before servicing or changing the brushes or pads.
- Do not allow the machine to be used as a toy. Close attention is necessary when used near children. Do not leave the machine connected to an electrical outlet unattended.
- Use only as described in this manual. Use only manufacturer’s recommended attachments.
- Do not use with a damaged cord or plug. If the machine is not working as it should, has been dropped, damaged, or left outdoors, return it to a service center before using.
- Use care to keep the electrical supply cord around sharp edges or corners. Keep the cord away from the heated surfaces.
- Connect to properly grounded (3-wire) outlet only. Refer to Grounding Instructions, Page 5-6.
- Do not use extension cords or outlets with inadequate current carrying capacity.
- Turn off all controls before unplugging.
- Do not unplug by pulling on the cord. To unplug, grasp the plug and pull.
- Do not handle the plug or TigerHawk with wet hands.
- Wind the cord no tighter than is necessary to retain it during storage. Refer to Cord Storage, Page 8.
- Use extra care when working on or near stairs.
- Do not use in conjunction with flammable or combustible liquids such as gasoline, or use in areas where explosive vapor or dust may be present.
- Store your TigerHawk indoors in a cool, dry area.
- Keep your work area well lighted.
- **WARNING:** To avoid electrical shock, use indoor only.



WARNING:
RISK OF EXPLOSION. FLOOR SANDING
MACHINE CAN RESULT IN AN EXPLOSIVE
MIXTURE OF FINE DUST AND AIR. USE FLOOR
SANDING MACHINE ONLY IN A
WELL-VENTILATED AREA, FREE FROM ANY
FLAME OR MATCH

GROUNDING INSTRUCTIONS

This appliance must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This appliance is equipped with a cord that has an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

FOR FLOOR FINISHING MACHINES RATED LESS THAN 150 VOLTS

Improper connection of an equipment grounding conductor can result in risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the appliance. If it will not fit the outlet, have a proper outlet installed by a qualified electrician. This appliance is for use on a nominal 120 volt circuit and has a grounding plug that looks like the plug illustrated in Figure 1.

A temporary adapter which looks like the adapter illustrated in Figure 2 may be used to connect this plug to a two pole receptacle, as shown, if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet (Figure 1) can be installed by a qualified electrician. The green colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by metal screw.

FOR FLOOR FINISHING MACHINES RATED 150-220 VOLTS:

If the machine is provided with an attachment plug cap as shown in Figure 3, it is intended for use on a 240 volt (nominal) circuit. No adapter is available for this cap.



WARNING:
DO NOT USE GROUNDING
ADAPTERS ON TIGERHAWKS IN
CANADA. CHECK WITH CANADIAN CODE
FOR PROPER EQUIPMENT USAGE.
IMPROPER USE OF GROUND ADAPTORS CAN
CAUSE SERIOUS INJURY, FIRE, OR BE FATAL.

Grounding Instructions (Continued)

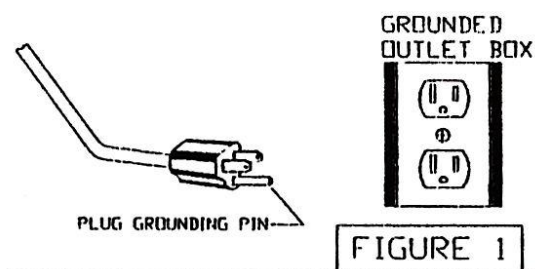


FIGURE 1

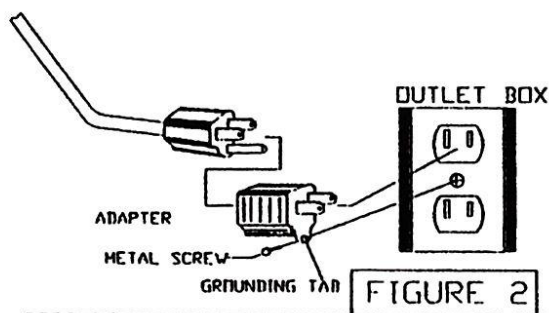


FIGURE 2

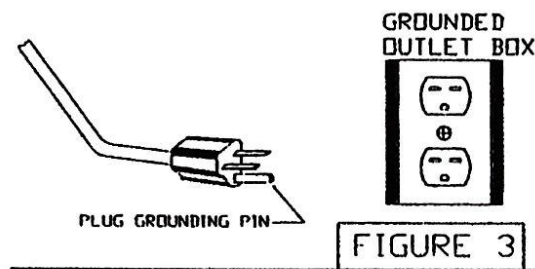


FIGURE 3

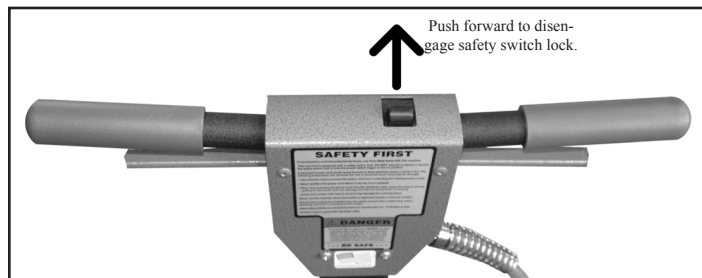
CONTROLS

TO TURN THE MACHINE ON

The operating handle must be lowered and locked to the proper operating position before switching the machine ON. Place both hands firmly on the handle grips with your fingers around the power triggers.

Do NOT apply pressure on the triggers before the safety switch lock is disengaged.

Disengage the safety switch lock by pushing it forward with one thumb. Then, while holding the safety switch lock in the disengaged position, squeeze the power triggers toward the handle grips and return your thumb to the handle grip.



To stop the machine, simply release the triggers. The safety switch lock will automatically return to the engaged position.

GUIDELINES FOR OPERATION

- Your TigerHawk is a very sensitive, powerful unit. When in operation, it should be guided gradually and smoothly without sudden or rough motions. You will want to practice with your machine on a smooth surface until you have experience in operating it.
- For ease of operation, always keep the brush or pad surface level, balanced, and flat on the floor at all times.
- Always adjust the operating handle to a comfortable height at which the brush or pad surface is balanced before starting the machine. (See Handle Adjustment Page 4)
- Your TigerHawk will operate differently on various surfaces. For example, there will be much more resistance when the machine is used on a rough surface, than when it is used on a smooth surface. The operator should be prepared to adjust for these differences.
- **BEGIN OPERATING THE TIGERHAWK WITH THE PAD SURFACE LEVEL, BALANCED AND FLAT ON THE FLOOR.**
- To move the machine to the right, turn the unit to the right.
- To move the machine to the left, turn the unit to the left.
- To move the machine forward or backward, keep the brush or pad flat on the floor and push or pull the machine in the desired direction.

ADJUSTMENTS

HANDLE ADJUSTMENT

The handle can be adjusted to any desired work position by simply pulling on the pull pin and move the handle to the desired position. Firmly push the pull pin back into the adjustment holes. This will lock the handle in position.

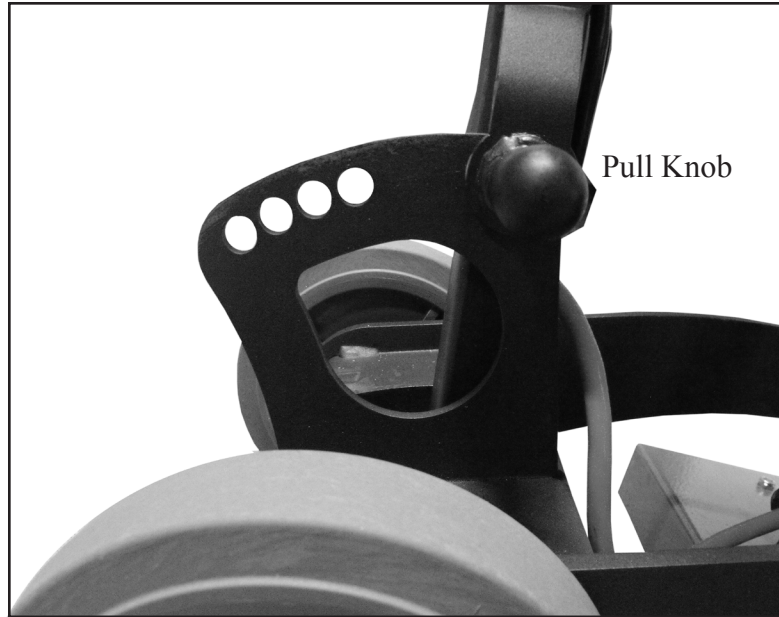


Figure 5

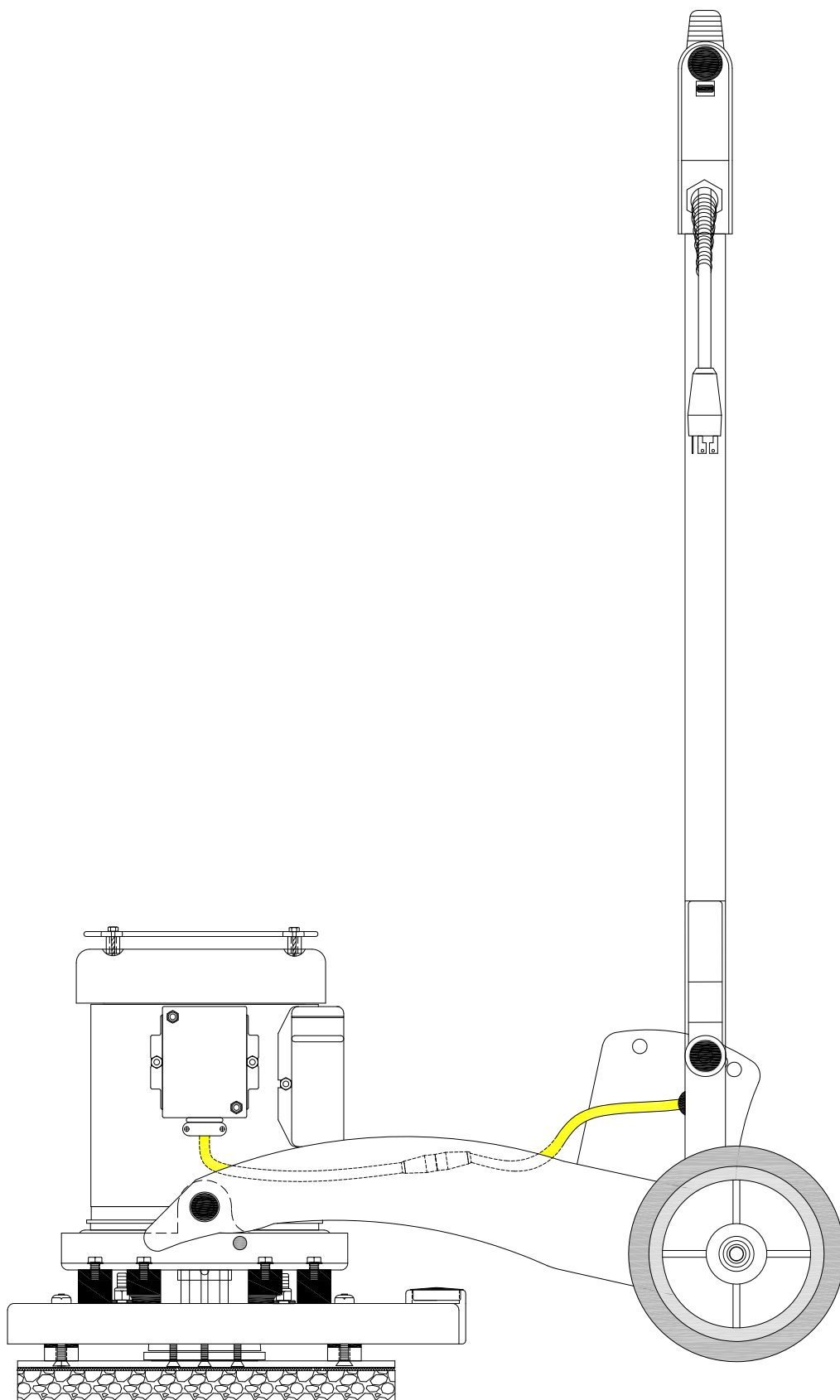
CORD STORAGE

When not in use, loosely coil the power cord and hang on the handle.

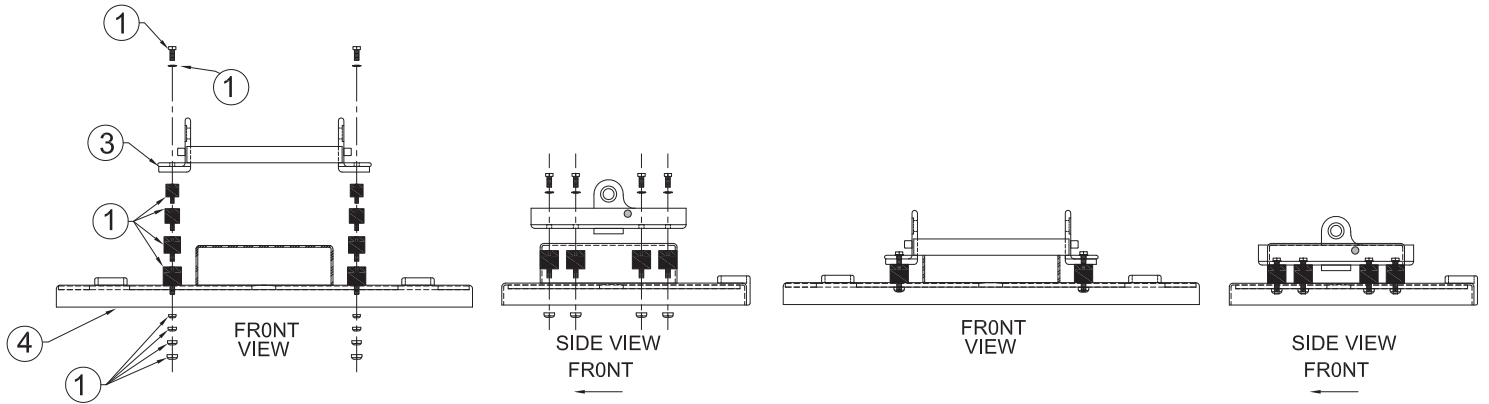


CLEANUP AND STORAGE

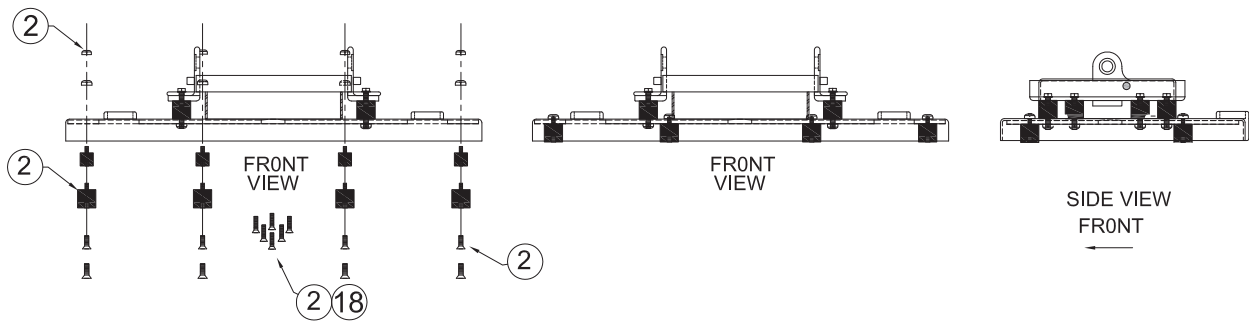
After being used, your TigerHawk can be wiped clean with a soft damp cloth and should be stored in a clean, dry place.



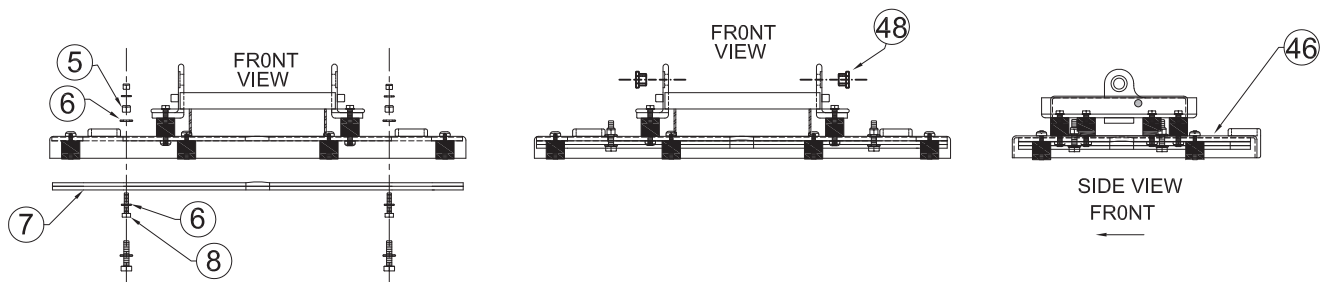
INSTALLATION OF SECONDARY ISOLATORS TO MAIN FRAME



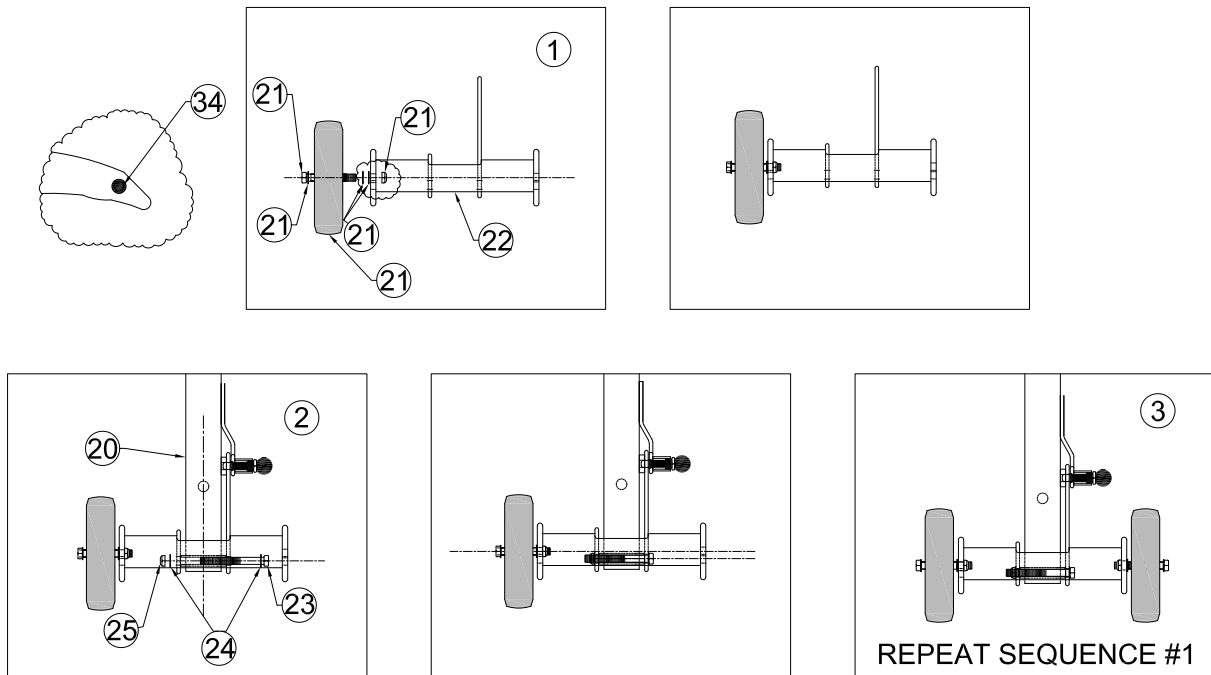
INSTALLATION OF MAIN ISOLATORS TO FRAME



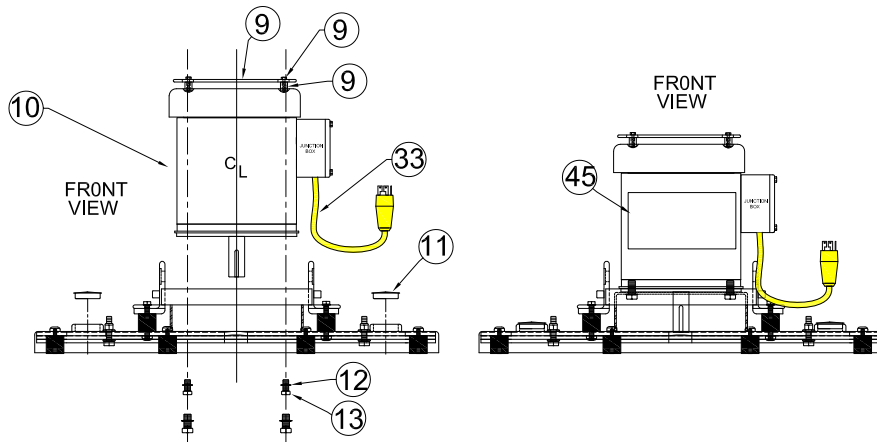
INSTALLATION OF SECOND WEIGHT TO FRAME



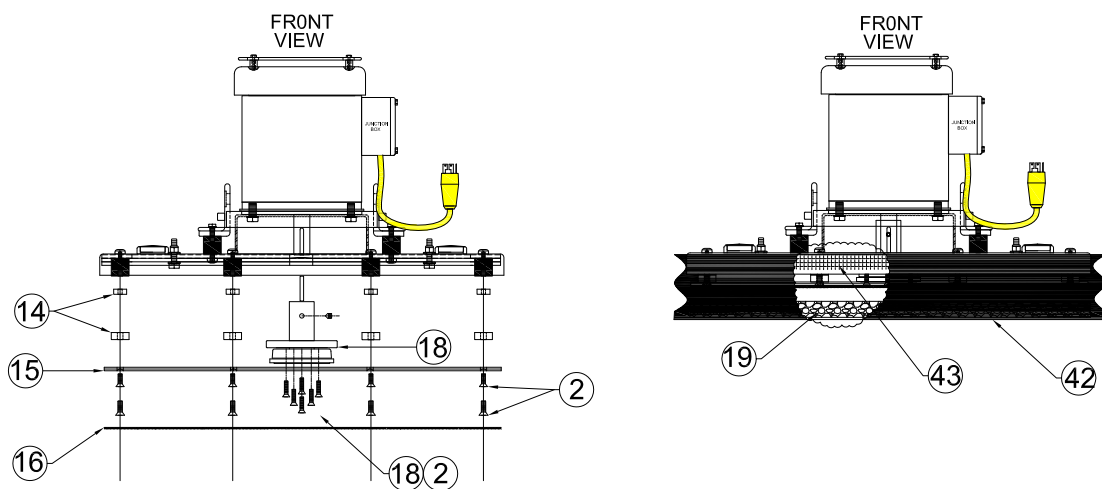
INSTALLATION SEQUENCE OF WHEELS AND HANDLE ASSEMBLY

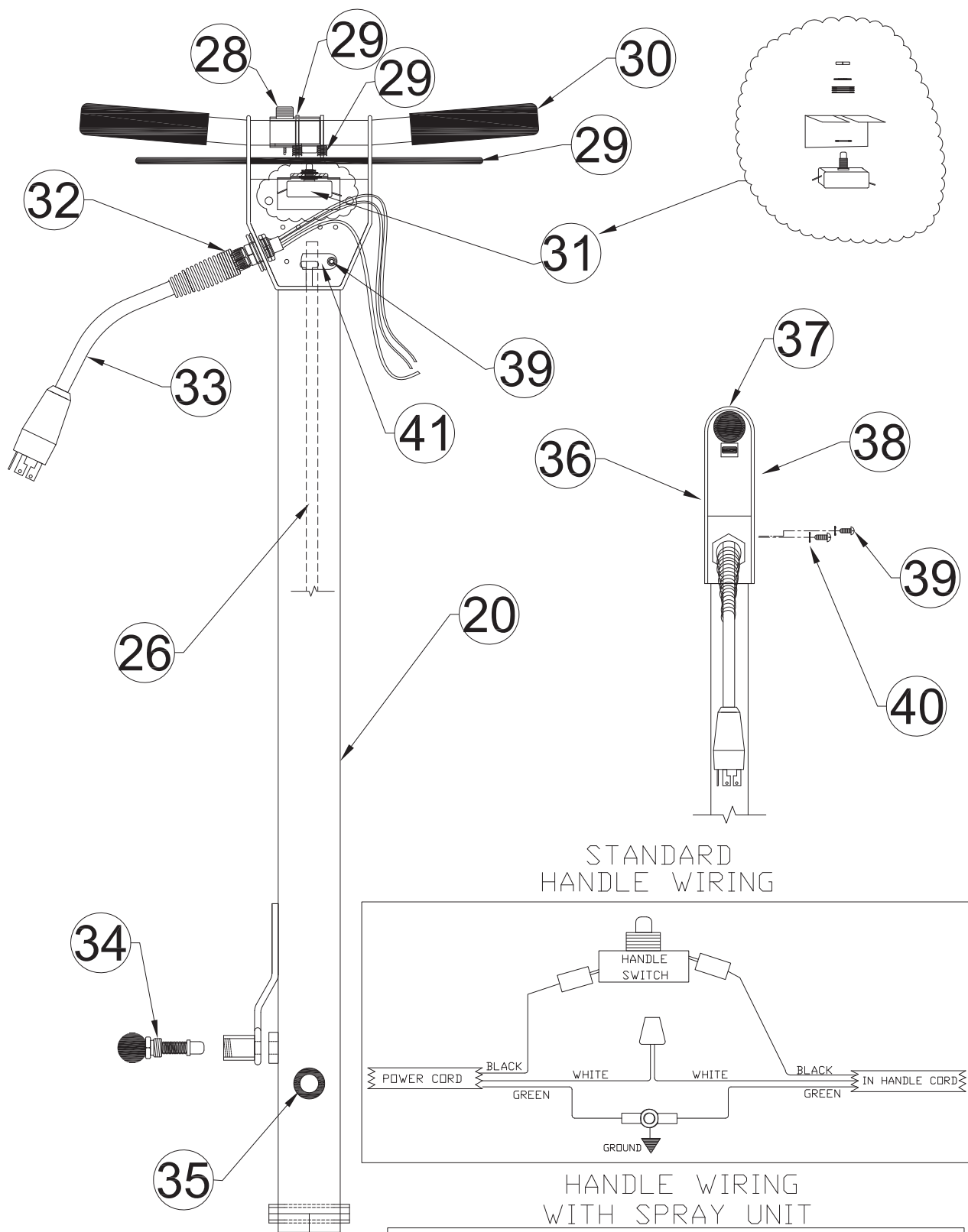


INSTALLATION OF MOTOR AND VACUUM PORT PLUGS TO FRAME

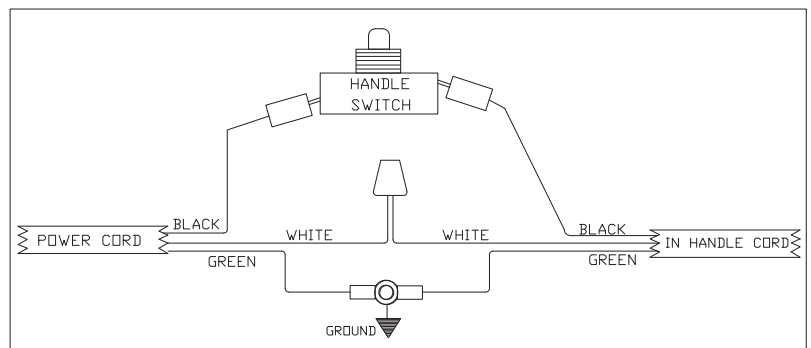


INSTALLATION OF ECCENTRIC, PAD RIVER AND PAD DRIVER FACE

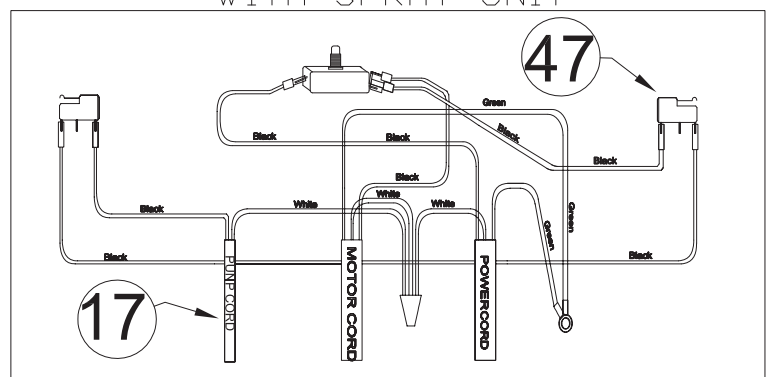




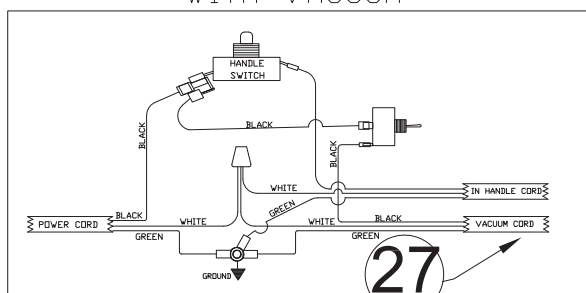
STANDARD
HANDLE WIRING



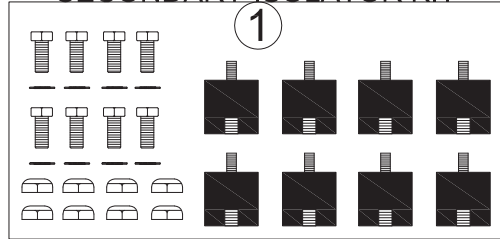
HANDLE WIRING
WITH SPRAY UNIT



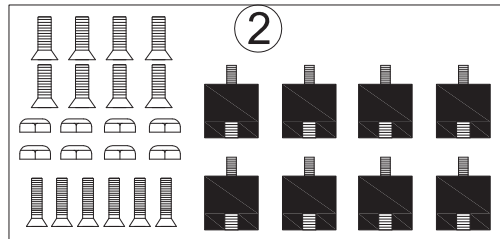
HANDLE WIRING
WITH VACUUM



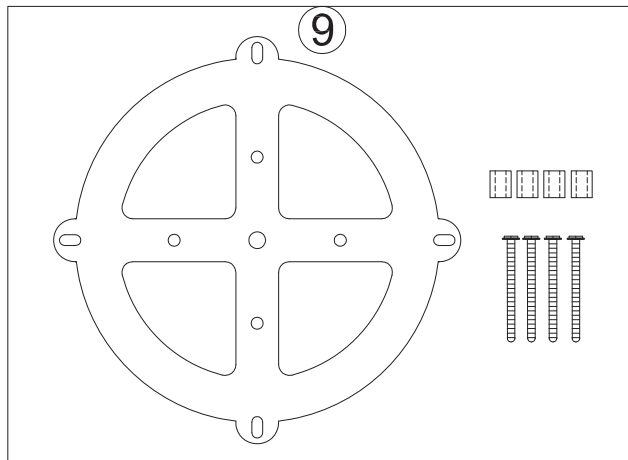
TH1005
SECONDARY ISOLATOR KIT



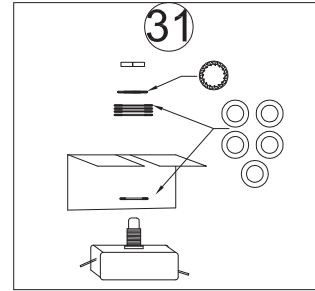
TH1009
PRIMARY ISOLATOR KIT



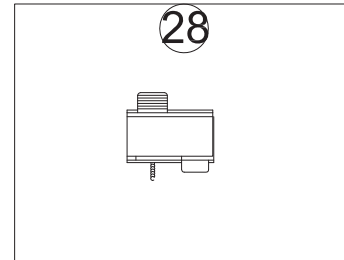
HP0049
MOTOR COVER FAN GUARD KIT



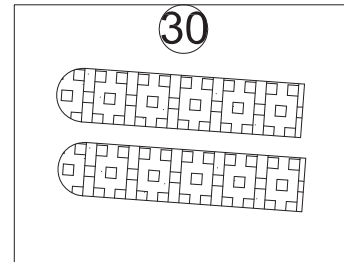
HP0007-KIT
SWITCH REPLACEMENT KIT



HP0038-KIT

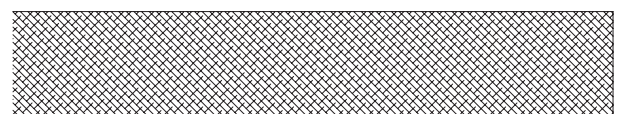
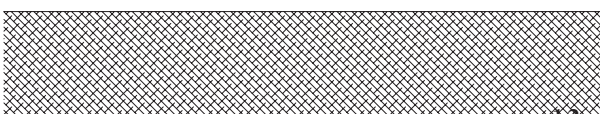
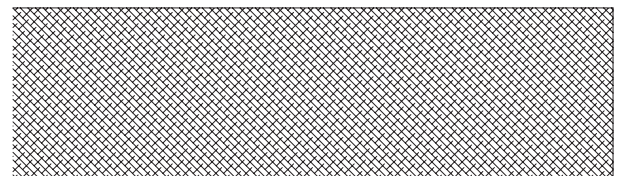
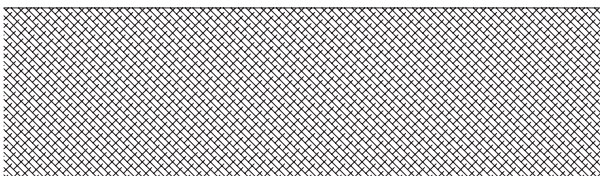
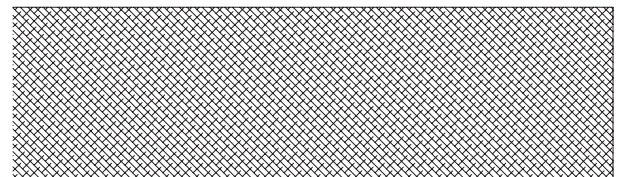
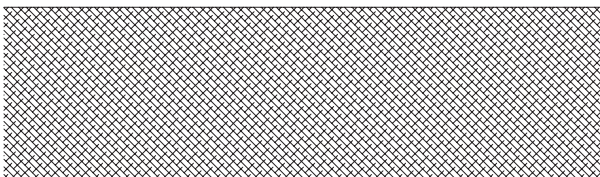


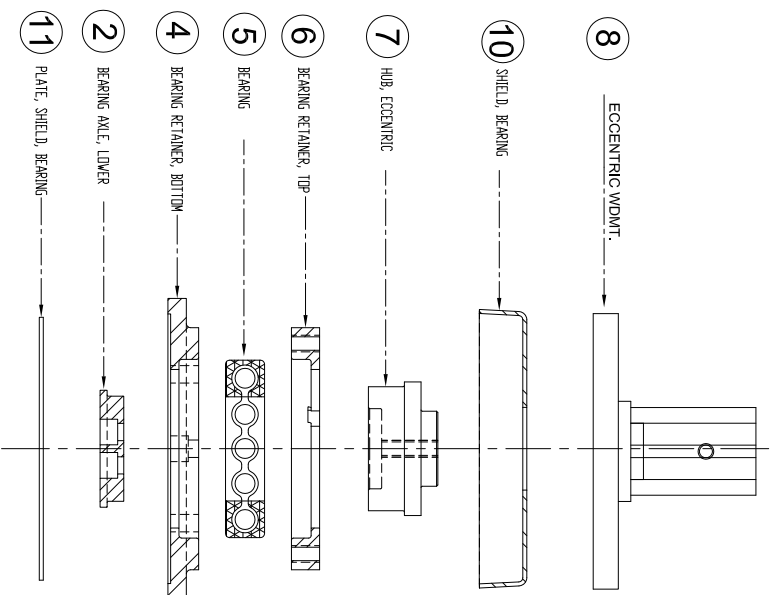
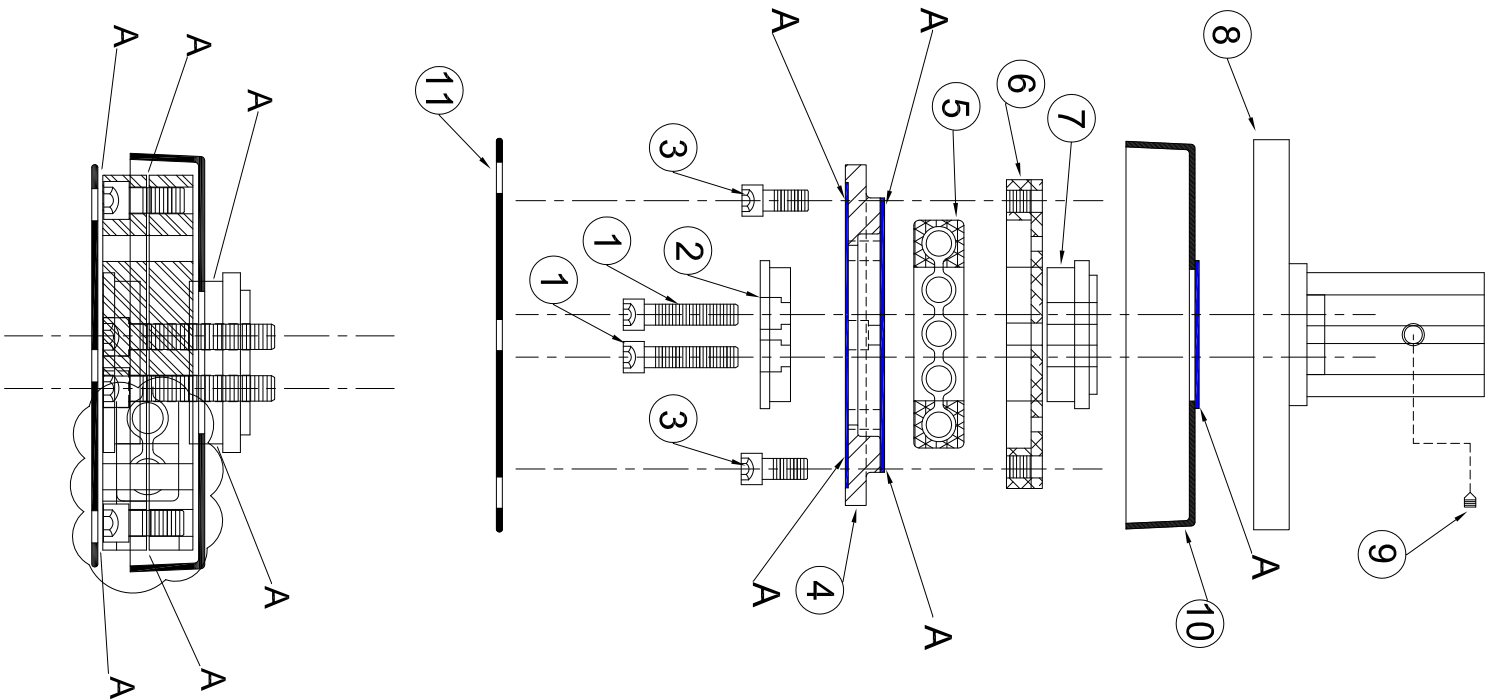
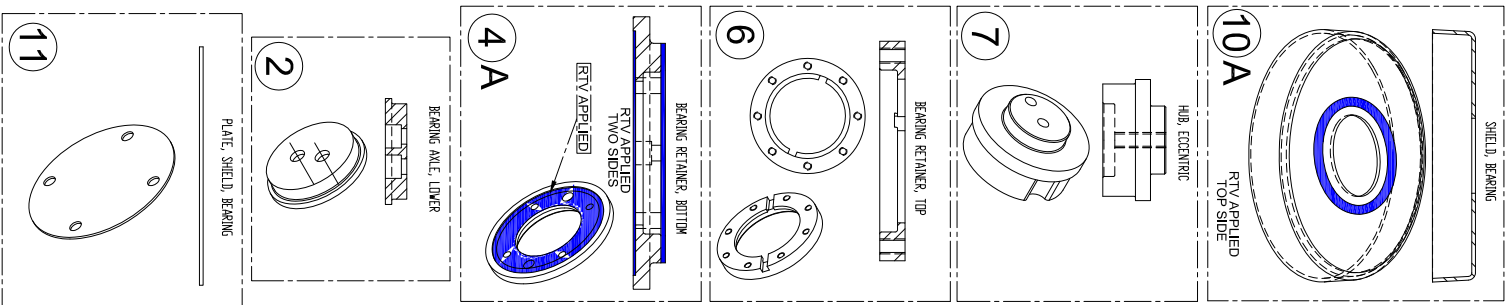
HP0091-4



A2814FACE-KIT
PAD DRIVER FACE REPLACEMENT KIT

①⑥





SECTION AA

DETAIL NO.		PART NO: HP0092 ECCENTRIC DRIVE ASSY.	
PART NO:	DESCRIPTION	QTY	
1	SHCS 1/4-20X1 $\frac{1}{2}$	2	
2	BEARING AXLE, LOWER	1	
3	SHCS 1/4-20X $\frac{1}{2}$	2	
4	BEARING RETAINER, BOTTOM	1	
5	BEARING 6008-2RS/C3	1	
6	BEARING RETAINER, TOP	1	
7	BEARING AXLE TOP, ECCENTRIC	1	
8	ECCENTRIC WDMT.	1	
9	SET SCREW 5/16-18 X 3/8	1	
10	SHIELD, BEARING TOP	1	
11	BOTTOM PLATE, SHIELD, BEARING	1	
A	RTV ULTRA BLUE GASKET MAKER	AR	



Optional integrated vacuum system (Dust skirt included with every TigerHawk)



Transport cart that comes with each unit

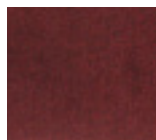


Optional spray system

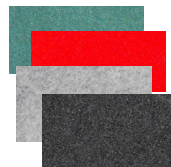
Miscellaneous Pads



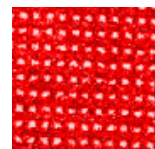
Backer Pads



Floor Prep Pads



Pads



Sanding Screens

DETAIL NUMBER	PART NUMBER	DESCRIPTION	QTY.
1	TH1005	SECONDARY ISOLATOR KIT	1
1	INC IN TH1005 KIT	BOLT HEX 5/16-18X3/4 ZN	8
1	INC IN TH1005 KIT	WASHER 5/16 INTERNAL TOOTH	8
1	INC IN TH1005 KIT	ISOLATOR 1.25	8
1	INC IN TH1005 KIT	NUT 5/16 NYLOCK THIN ZN	8
2	TH1009	PRIMARY ISOLATOR KIT	1
2	INC IN TH1009 KIT	ISOLATOR 1.25	8
2	INC IN TH1009 KIT	NUT 5/16 NYLOCK THIN ZN	8
2	INC IN TH1009 KIT	SCREW 5/16-18X1.0 FHCS STAINLESS	8
2 & 18	INC IN TH1009 KIT	SCREW 1/4-20 X 1 1/8 W/PATCH	6
3	W0013-SIBP	SECONDARY ISOLATOR BRACKET	1
4	W0013P	TIGERHAWK-MAIN FRAME	1
5	H0015	NUT 3/8 NYLOCK FULL	4
6	H0016	WASHER FLAT 3/8 USS BLK	8
7	W0013-BWT-P	BOTTOM WEIGHT	1
8	H0174	BOLT TAP 3/8-16X2 GR8	4
9	HP0049	MOTOR COVER FAN GUARD KIT	1
9	INC IN HP0049 KIT	CROSS BRACKET	1
9	INC IN HP0049 KIT	SCREW 2-1/2L SOCKET HD SM #12	4
9	INC IN HP0049 KIT	SPACER NYLON	4
10	E0030HDM-RAP	MOTOR 1.5 TEFC 115/230 60CY BLK	1
11	H0075-7	BUTTON BLUG 1.75 INCH BLK	2
12	H0200	WASHER 1/2 INTERNAL TOOTH	4
13	H0091-3	BOLT HEX 1/2-13X 1-1/4 L ZN	4
14	H0003-7	SPACER NYLON .5 THICK	8
15	S0061P	PAD DRIVER 2814	1
16	A2814FACE-KIT	PAD DRIVER FACE 2814	1
17	SM50765	INHANDLE CORD SPRAY UNIT (IF EQUIPPED)	1
18	HP0092	ESSENTRIC ASSY COMPLETE	1
18	INC IN HP0092 KIT	SHCS 1/4-20 X 1 1/2	2
18	INC IN HP0092 KIT	BEARING AXLE LOWER	1
18	INC IN HP0092 KIT	SHCS 1/-20 X 1/2	2
18	INC IN HP0092 KIT	BEARING RETAINER BOTTOM	1
18	INC IN HP0092 KIT	BEARING 6008RS/C3	1
18	INC IN HP0092 KIT	BEARING RETAINER TOP	1
18	INC IN HP0092 KIT	BEARING AXLE TOP	1
18	INC IN HP0092 KIT	ECCENTRIC WDMT	1
18	INC IN HP0092 KIT	SET SCREW 5/16-18 X 3/8	1
18	INC IN HP0092 KIT	SHIELD BEARING TOP	1
18	INC IN HP0092 KIT	BOTTOM PLATE SHIELD	1
18 & 2	INC IN HP0092 KIT	SCREW 1/4-20 X 1 1/8 W/PATCH	6
18	INC IN HP0092 KIT	RTV ULTRA GASKET MAKER	AR
19	A0066-2814	BACKER PAD RED	1
20	W0002-THLP	HANDLE TIGERHAWK	1
21	WHEEL KIT 10 INCH	WHEEL KIT 10 INCH	2
21	INC IN WHEEL KIT 10 INCH	BOLT 1/2-13X3.5L GR8	1
21	INC IN WHEEL KIT 10 INCH	NUT 1/2-13 NYLOCK THIN	1
21	INC IN WHEEL KIT 10 INCH	WASHER STEEL .875X510X.03 ZN	3
21	INC IN WHEEL KIT 10 INCH	WHEEL 8.0 X 2.0 GRAY BB	1
22	W0016-CARP	CARRIAGE TIGERHAWK	1
23	H0091	BOLT 1/2-13 X 4-1/2L GR8	1
24	H0008	WASHER STEEL .875X510X.03 ZN	2
25	H0090-2	NUT 1/2-13 NYLOCK THIN	1

26	E0012-10	INHANDLE CORD MOTOR MAIN	1
27	E0012-11	INHANDLE CORD VACUUN (IF EQUIPPED)	1
28	HP0038	SAFETY SWITCH KIT	1
28	INC IN HP0038 KIT	SAFETY SWITCH	1
28	INC IN HP0038 KIT	SPRING 2 INCHES LING	1
29	HP0095	TRIGGER KIT 14 INCH BLK	1
29	INC IN HP0095 KIT	ROLL PIN	2
29	INC IN HP0095 KIT	SPRING	2
29	INC IN HP0095 KIT	TRIGGER 14 INCH BLK	1
30	HP0091-4	HANDLE GRIP KIT OF 2	1
31	HP0007-KIT	SWITCH KIT ON/OFF	1
31	INC IN HP0007-KIT	SWITCH ON/OFF	1
31	INC IN HP0007-KIT	LOCK WASHER 3/8 INTERNAL TOOTH	1
31	INC IN HP0007-KIT	WASHER - ZINC PLATED STEEL 3/8	4
31	INC IN HP0007-KIT	SWITCH INSULATION	1
32	HP0076	STRAIN RELIEF KIT	1
32	INC IN HP0076 KIT	WASHER STRAIN RELIEF	2
32	INC IN HP0076 KIT	STRAIN RELIEF	1
32	INC IN HP0076 KIT	NUT (APPLETON BL50 OR L 100)	1
33	SM50727	PIGTAIL IN HANDLE/ MOTOR LEAD	2
34	MERLIN-SPRING KNOB	KNOB ASSY. HANDLE ADJUSTMENT	3
35	H0028	GROMMET HANDLE	1
36	L0063	LABEL SWITCH BOX TIGERHAWK	1
37	W0003P	SWITCH BOX COVER	1
38	L0005-1	SAFETY LABEL	1
39	H0040	SCREW 10-24X.5 ROLL FORM ZN	6
40	H0020	LOCK WASHER #10 INTERNAL TOOTH	4
41	H0065	LOOP CLAMP .375	1
42	A2814-SKIRT	DUST SKIRT 2814	1
43	LOOP VALCRO	INCLUDED WITH A2814-SKIRT #51	1
44	SM50698-1	POWER CORD 50 FOOT EXTENSION	1
45	L0061	TIGERHAWK MOTOR LABEL	1
46	L0062	WARNING LABEL MAIN FRAME	1
47	AR50964-KIT	MICRO SWITCH & BRACKET KIT(VAC UNIT IF EQUIPPED)	1
47	INC IN AR50964-KIT	MICRI SWITCH BRACKET	1
47	INC IN AR50964-KIT	MICRO SWITCH	2
47	INC IN AR50964-KIT	JUMPER WIRE MICRO SWITCHES	1
47	INC IN AR50964-KIT	JUMPER WIRE MAIN SWITCH	1
47	INC IN AR50964-KIT	INSULATION MICRO SWITCH	2
47	INC IN AR50964-KIT	NUT #2-56 HEX	4
47	INC IN AR50964-KIT	WASHER LOCK #2 INTERNAL	4
47	INC IN AR50964-KIT	SCREW #2-56 X 1/2L	4
47	INC IN AR50964-KIT	SCREW 10-24 X 1/2	2
47	INC IN AR50964-KIT	WASHER KOCK #10	2
48	M0071	BUSHING SPRING LOCK	2
49	SM50698-1	EXTENSION CORD 50 FOOT 12-3 YELLOW	1

LIMITED WARRANTY

Your HAWK equipment which has been manufactured, tested and inspected in accordance with carefully specified engineering requirements, is warranted to be free from defects in material and workmanship. This Limited Warranty is, however, subject to the Following qualifications, conditions and limitations which are set forth to provide you and all users of the HAWK equipment with information concerning the duration, extent, availability, and applicability of this HAWK Limited Warranty, the procedure to be taken to obtain its performance, and other information concerning the **HAWK Limited Warranty policy**.

The HAWK ENTERPRISES Limited Warranty is extended to the original end user as follows:

Motors 1 year parts and 6 months labor

Non-wear items: 1 year parts replacement and 1 year service labor warranty.

Replacement parts guaranteed for 90 days from date of installation against defects in material and workmanship.

This Limited Warranty will not cover damage attributable to the following:

- (1) Improper, unreasonable or negligent use or abuse of the equipment
- (2) Abrasions or punctures of the equipment.

The start date of the Limited Warranty coverage shall be the purchase date of the original end user or six months from the date the machine was shipped from the Factory, whichever comes first.

PARTS OF EQUIPMENT NOT COVERED BY THE LIMITED WARRANTY

Certain parts of equipment require replacement in the ordinary use due to normal wear by reason of their characteristics. Normal wear items such as cords, switches, bumpers, bearings, isolators, compensators, capacitors etc. are excluded from the Limited Warranty.

EXCEPTIONS AND EXCLUSIONS FROM THE LIMITED WARRANTY

This equipment is required to be used on electric current as indicated on the data plate. Otherwise damage, defects, malfunctions or other failure of the equipment arising from use on electric current not as indicated are excepted and excluded from this Limited Warranty. Defects, malfunctions, failure or damage of the equipment caused by improper, unreasonable or neglect use or abuse while in possession of the purchaser are likewise excluded from this warranty. If repair is done on your equipment by anyone other than those designated as authorized to perform such work without first having obtained factory instructions, HAWK ENTERPRISES at its sole option, may determine that this warranty will not apply and that reimbursement for such repair will not be made because of the failure to comply with such factory specified instructions.

PROCEDURE TO BE TAKEN TO OBTAIN PERFORMANCE OF LIMITED WARRANTY REPAIR

To secure repair of the equipment or any warranted parts under this Limited Warranty, the following procedure should be taken. The inoperative equipment or warranted parts, together with satisfactory evidence of the purchase date, must be delivered, with shipping and delivery charges prepaid, to one of the following:

- (1) The dealer from whom purchased;
- (2) Any HAWK distributor's service department in the United States;
- (3) Any HAWK authorized service station in the United States.

If you are unable to locate any of the foregoing, you may write or otherwise communicate with HAWK ENTERPRISES before repair service is performed by anyone else. In such event, HAWK ENTERPRISES will provide either the location or a closely available HAWK distributor service department, or HAWK authorized service station or other factory instructions. Upon compliance with the above procedure, all warranted defects will be repaired, at no additional charge or costs to the customer, and the repaired product returned to the customer, with all shipping and delivery charges pre-paid. In following the procedures set forth, PLEASE MAKE CERTAIN to state the model, type and serial number as shown on the data plate of the equipment.

REPLACEMENT

In the event of a defect, malfunction or failure of your HAWK equipment or any warranted part to conform with this warranty, HAWK may, at its sole option and own expense, replace the equipment or any warranted part with another new, identical or reasonably equivalent model or part in lieu of repairing the defect. **DO NOT** return any equipment or part to the factory without prior authorization.

NO REFUND OF PURCHASE PRICE

HAWK ENTERPRISES **WILL NOT**, as a matter of its Limited Warranty policy, refund the customer's purchase price.

LIMITED WARRANTY REGISTRATION CARD FOR YOUR EQUIPMENT AND REQUEST FOR INFORMATION

Your HAWK distributor from whom you purchased your equipment is responsible for the registration of your Limited Warranty with the factory. Any information or questions you may have concerning your HAWK ENTERPRISES equipment or this Limited Warranty may likewise be secured from the factory. This Limited Warranty will give you specific legal rights, and you may also have other rights which vary from state to state.